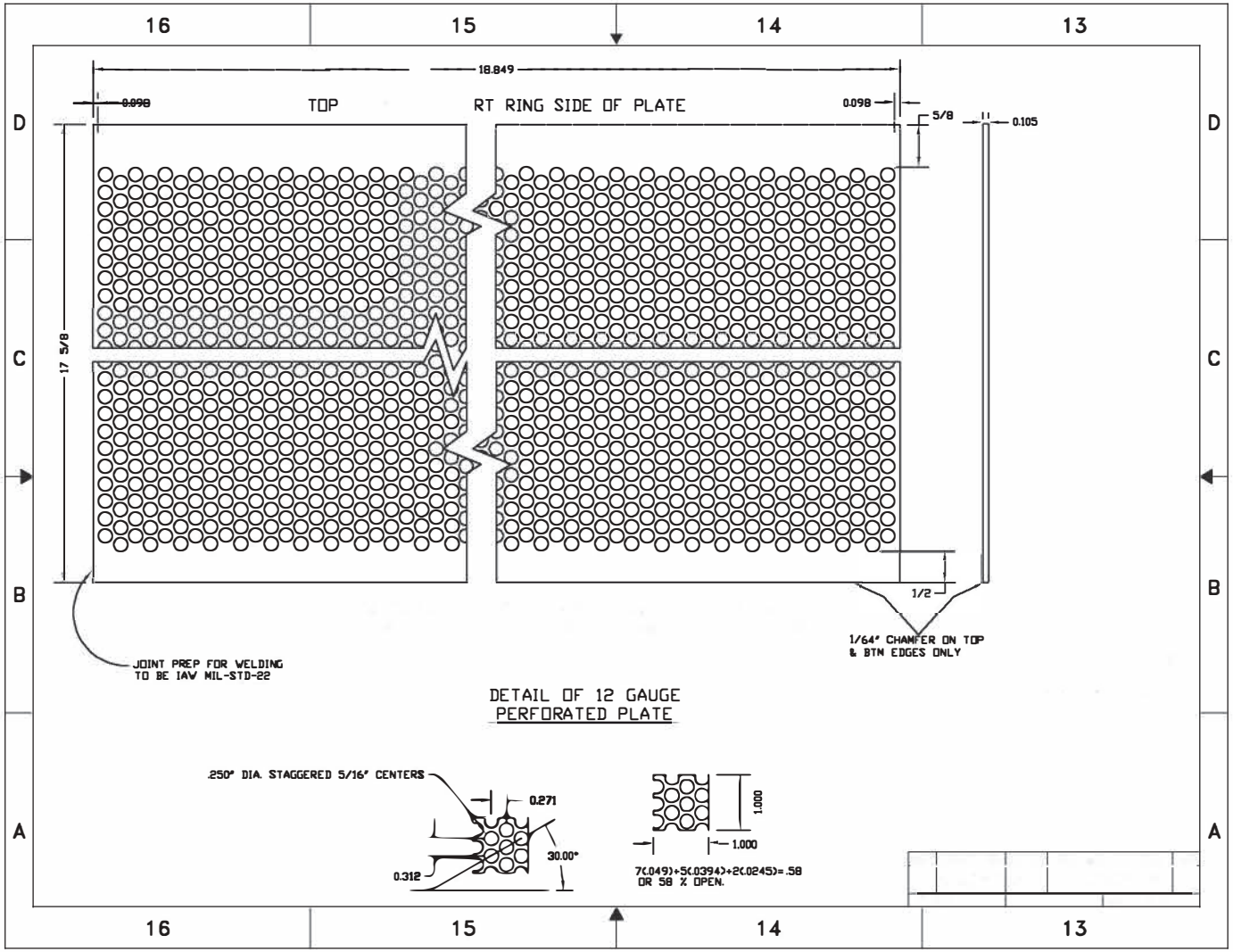
16
15
14
13
D
C
B
A
18.849
0.098
TOP
RT RING SIDE OF PLATE
0.098
5/8
0.105
17 5/8
1/2
1/64" CHAMFER ON TOP
& BTM EDGES ONLY
JOINT PREP FOR WELDING
TO BE IAW MIL-STD-22
DETAIL OF 12 GAUGE
PERFORATED PLATE
.250" DIA. STAGGERED 5/16" CENTERS
0.271
30.00°
0.312
1.000
1.000
7(.049)+5(.0394)+2(.0245)=.58
OR 58 % OPEN.